ANSCHÜTZ®

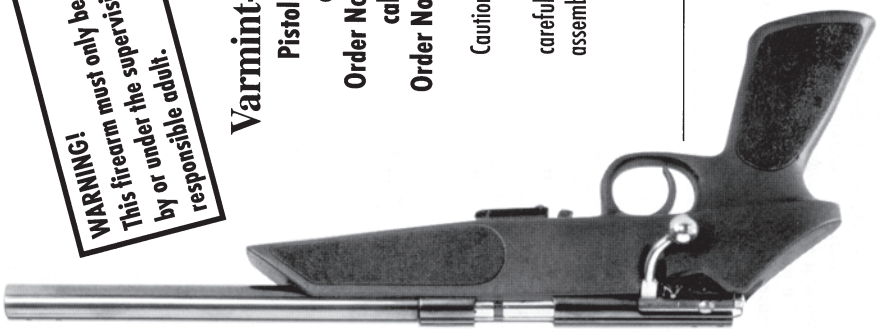
WARNING!
This firearm must only be operated by or under the supervision of a responsible adult.

Varmint-Target

Pistol Mod. 64 P
cal. .22 l.r.
Order No. 4180010
cal. .22WMR
Order No. 4380010

Caution – Important
Please read carefully before you assemble or operate this firearm.

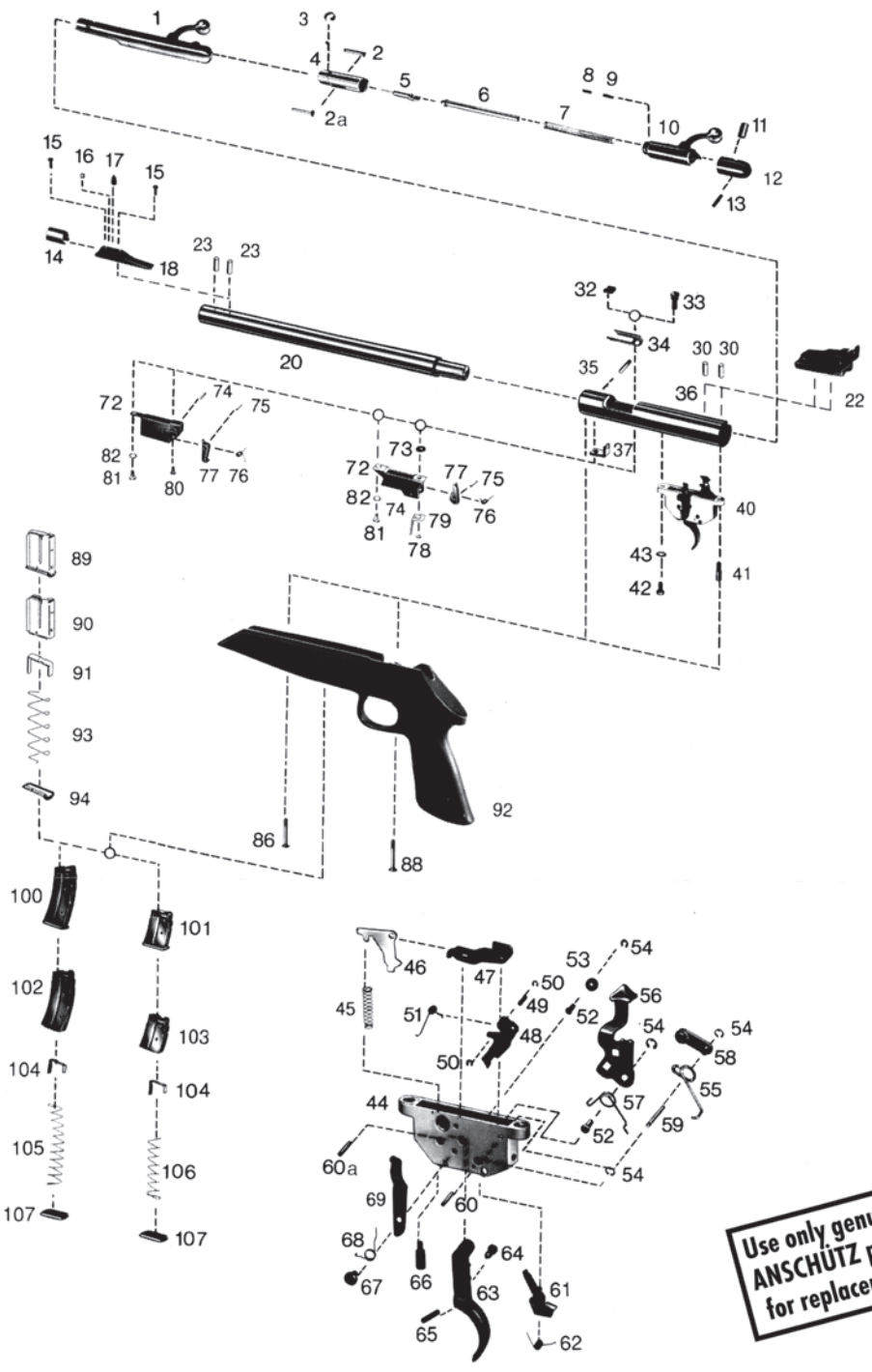
Instruction



ANSCHÜTZ®

List of component parts
Make sure only factory genuine repair parts are used for this firearm.
Never interchange firing pins or bolts from one gun to another.

Varmint-Target
Pistol Mod. 64 P



Use only genuine ANSCHÜTZ parts for replacement

ANSCHÜTZ®

Dear friend of Anschütz,
You made a good choice when you decided to buy an Anschütz firearm. The many sensational successes of target shooters all over the world with Anschütz rifles made your choice easy. Your gun has the benefit of our more than 140 years of experience in building sporting, target rifles and handguns. All over the world Anschütz firearms are esteemed because of their fine accuracy, advanced design and precision workmanship.

We are presently manufacturing:
rifles and Pistols in cal.
.22 long rifle
.22 Winch. Magnum
.22 Hornet
.222 Remington

Target air and Silhouette pistols and the famous Anschütz smallbore target air rifles and Silhouette rifles.

Your pistol, like other Anschütz firearms, is a precision made instrument which is designed to give you many years of hunting and shooting enjoyment if you care for it properly. Therefore, it is extremely important that you read these instructions through thoroughly and make sure that you understand them completely before you proceed any further to unpack, assemble and use your new pistol. If you do not understand any part of these instructions ask your dealer or contact us before proceeding.

Caution
Please read carefully before operating firearm. The privilege of ownership and safe use of a firearm carries a personal responsibility that no one should take lightly. Firearms accidents would not occur if the following rules of shooting safety were observed:

1) Treat every firearm as though it was loaded, even if you have personally checked it. Do not take anyone's word or automatically assume it is not loaded. Check a firearm personally each time you handle it. The safe and courteous way to carry a firearm when you are with others is to leave the bolt open so that they can easily see that the firearm cannot be fired.

2) Whenever you pick up a firearm, point the muzzle upward or toward the ground, open the bolt, remove the magazine and inspect the chamber to be sure it is empty. Never run, climb a fence, hedge or tree or jump a ditch with a loaded firearm.

3) Always point the muzzle of the barrel in a safe direction. Do not aim at **ANYTHING** you do not intend to shoot. Never pull a firearm towards you by the muzzle.

4) Before you shoot inspect your backstop. Make sure there is no one in the vicinity of your target. Be absolutely sure of a safe backstop and target. Never fire at a hard flat surface or water. Never shoot at a skyline target or into the air. Remember that the range of a .22 caliber bullet is one mile or more.

5) The correct ammunition for your firearm is stamped on the barrel. Do not use any other cartridge. Use only clean and fresh ammunition.

6) Keep your firearm clean and free from dirt. Be sure the bore is not obstructed by dirt, water, grease, snow or any other foreign materials, prior to firing. Never fire your firearm with the muzzle in the water or against any other material.

7) Always use ear protectors and shooting glasses. Don't mix alcohol or drugs with shooting.

8) Place the safety fully into „safe" or „fire" position **– never in between.** Always keep safety in full „safe" position until ready to fire. Do not place your finger on the trigger when operating the safety or whenever you are not ready to shoot. Place the safety in the „safe" position whenever your firearm is loaded and not to be fired immediately. Be sure muzzle is pointed in a safe direction when operating the safety.

9) Make sure that your firearms is unloaded as well as uncocked and stored in a locked and secure place. Store ammunition in a separate locked place. Anyone examining your firearm should observe the above safety precautions and always under your supervision.
Never give your gun to anyone unfamiliar with the safe handling of firearms and these instructions.

10) Watch for any change in the operation of your gun which might affect its safety. If you suspect a defect or malfunction, stop using it immediately, unload the firearm and have it checked and repaired by a competent gunsmith or send it to the factory or its recommended repair station. Disassembly, other than normal cleaning, should only be done by a factory recommended gunsmith.

11) When disassembling any firearm, be careful of springs which are retained under high tension and, on release, can cause personal injury.

12) Your Anschütz handgun has been carefully built and inspected by skilled technicians to provide maximum efficiency. The useful life depends on owner care and cleaning following the owner's manual closely.

13) Always handle your firearm with extreme care. Make sure you never drop it or cause it to fall.

Assembly
Your Anschütz 64 P is packed with the bolt seperated from the receiver with protective Lubricants.

Before using, it must be thoroughly cleaned and prepared for shooting following these directions carefully:

Remove the clip magazine by pushing forward on the magazine release latch. Now wipe off all superfluous (excess) oil from the outside of the barrel and receiver. Then degrease the bolt and clip magazine. Next run a dry patch through the bore of your gun and be sure that all grease, oil, dust or any foreign materials is completely removed. With the bolt removed check the bore by looking through the breech end while holding the muzzle toward a light source and make sure it is perfectly clear of any of the above. If not, repeat the process. Now you can replace the bolt by sliding it back into the receiver. Be sure the bolt is cocked with the rib on underside of bolt front piece lined up with groove in the bolt body.
With the clip magazine still removed, check the chamber to make sure there is no cartridge in it. Then close the bolt and insert the unloaded clip into the clip retainer until the clip latch clicks, holding the clip securely in place. Note that the clip is always inserted with the cartridge retainer lips at the top of the clip positioned toward the breech and away from the muzzle.
Before loading the firearm with ammunition, you should carefully „dry fire" it several times to get the „feel" of the trigger and action. Please note that excessive dry firing without a dummy case in the chamber is not recommended and can damage the gun voiding all warranties. For extensive dry firing you should use substitute firing pin No. 1393-6 Dryfire which is available separately.

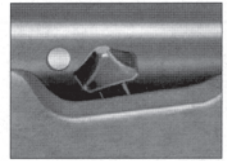
To loade the magazine
Do not try to force more cartridges into the magazine than its designed capacity (see spare part list). When inserting the cartridges into the magazine, be sure that cartridge rim is pressed into

the notch of the magazine and fully to the rear of the magazine. Use fresh ammunition only.

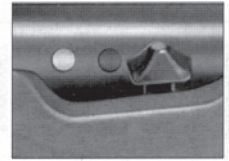
To load and shoot
Make sure you are in a safe place to shoot and that you have the correct ammunition for your pistol. Use fresh ammunition only of the type that corresponds to the caliber marked on your gun barrel. See numbers 1 through 13 under „Caution" above.
Make sure the bore of your gun is clean and free from all obstructions. See the preceeding cleaning instructions.
Remove the clip magazine and load it with ammunition in the caliber roll-stamped on your barrel. When inserting the cartridges into the magazine, be sure that each cartridge is pressed rim first into the lateral clearances and is moved along the inward bent magazine lips to the rear of the magazine. Do not try to force more cartridges into the magazine than its designed capacity.
With the bolt handle raised, the muzzle pointed away from you and toward a safe backstop, set the safety lever to the „safe" position. This is with the safety lever all the way back and the red counter sunk is not visible.
Push the loaded magazine all the way into the magazine holder until you hear a click. Now make a full opening and closing stroke of the bolt to load the first cartridge into the chamber. Lock the bolt by pushing the bolt handle down into position until it comes to a stop. During this process, make sure your finger is outside the trigger guard. Check again to make sure the muzzle is pointed toward your target, that you have a safe backstop and there are no obstructions between you and your target. With your finger still outside the trigger guard, push the safety lever forward to the „fire" position, so that the red is showing. You are now ready to fire. After firing, raise the bolt handle, set the safety all the way back in the „safe" position that the red counter sunk is not visible. Then pull the bolt all the way back to extract and eject the fired shell. Move the bolt forward to pick up and chamber a new shell from the magazine. Now lock the bolt handle by pushing it into position until it comes to a stop. Your finger must be outside the trigger guard during the reloading process. You are now ready to repeat the firing process described above.

Safety
The safety, located on the right side of the receiver, locks the trigger. The gun is ready to fire when the red counter sunk is visible on the receiver and the safety lever is in the fully forward position. When the safety lever is in the fully rearward position, and only the black counter sunk is showing, the firearm is on „safety". The trigger is now locked and cannot be activated, but the bolt may be moved to extract a live or empty cartridge, to chamber a live cartridge, or to uncock the action.
NOTE: The safety cannot be set on „safe" unless the action is in cock mode.

(1) Safe position
Safty is set backwards



(2) Fire position
Safty is set forward



Always place the safety in „safe" position [red counter sunk not visible **Fig.(1)**] or „fire" [red counter sunk is visible **Fig.(2)**] – never in between.

Trigger
Please note this gun is furnished with a two stage trigger No. 5091. It has a preliminary stage of free travel or slack before engagement of the firing mechanism.
The trigger has been set by the factory to its best performance adjustment. Note the red warning label on the trigger mechanism which must never be removed.

WARNING:
Every trigger part is factory adjusted to provide optimum performance. Do not change this adjustment or tamper with the trigger. To do so can change not only the function of your gun, but its operational safety. If you believe your trigger needs attention, take the gun to an experienced gunsmith or factory recommended repair center.

We will not be responsible for any malfunctions or the safety of your gun if the trigger has been tampered with in any way and will consider any warranties void.

Unloading the firearm
For safety reasons, it is absolutely necessary to unload the firearm after shooting. Remove the magazine and open the bolt so that any cartridge still in the chamber can be ejected. When not being used, keep the bolt handle in the raised or uncocked position.

Dry Firing
Please note that excessive dry-firing without protection can cause damage to both the firing pin and chamber rim of your gun and will also void all warranties. We recommend that you always use an empty or „spent" cartridge case in the chamber and revolve it after each trigger pull, so that the firing pin strikes a different part of the case rim each time. Set the safety, making sure the safty is set all the way backwards and covers the red counter sunk. Your fingers must be outside the trigger guard during this process. Make sure once again that there is nothing between you and the target. Now raise your gun and line up the target in your sights. Then when you are in general alignment, put your trigger finger lightly on the trigger and increase the pressure until you feel and hear the mechanism „fire".

Scope Mounting
Your pistol receiver is designed to accept standard „tip-off" scope mounts. However if you like to use open sights, the 64 P is drilled and tapped for Millet rear sight No. 17 B (Order No. 13338-01) and Anschütz pearl front sight No. 6535 on ramp with hood.

WARNING:
Make sure only factory genuine repair parts are used for this firearm.
Never interchange firing pins or bolts from one gun to another.

Cleaning and care
To preserve your gun in the best working condition and make sure that it is always at its best performance, you should thoroughly clean your rifle each time it has been used, and if you live in a humid climate you should clean it at least every month. Before cleaning, make sure the gun is completely unloaded. Follow the procedures in the previous paragraph titled „Unloading".
Next, remove the bolt. Make sure the bolt handle is in the „up" or uncocked position. With the muzzle pointed away from you, set the safety lever to the „fire" position **Fig.(2)** (red counter sunk is showing). Simultaneously depress the bolt stop release and pull the trigger back as far as it will go. This releases the bolt and it will easily slide out.
Next, using a good quality cleaning rod, pass a patch through the bore from the breech end to the muzzle, and repeat this procedure until the patches no longer pick up any barrel residues and come out clean.
If you have been doing a considerable amount of shooting, or the ammunition you have used produces excessive residue, it may be necessary to wet your patch with a good type of barrel solvent, which is non-corrosive and non-abrasive and then follow with dry patches. Be sure to follow the directions of the cleaning rod manufacturer.
When you are satisfied that the bore is clean, put a slightly oiled patch through the bore using a cleaning rod in the same manner as above. One pass with the oiled patch should be sufficient. Now wipe the bolt breech and all external metal surfaces so they are covered with a light coat of oil.
Use only a non-acid resinous recognized quality gun oil, especially when cleaning the barrel bore. Other chemicals should not be used.

We wish you a lot of fun and sucess with your new 64 P Pistol.

Yours
J.G. ANSCHÜTZ GMBH

Lfd. Nr. Serial No.	Bestell-Nr. Order-No.	Mod. 64 P .22 l.r.	Mod. 64 P .22 Mag.	Benennung	Denomination
1[1)]	1403-U3	0		Schloß, komplett	Bolt assembly
1[1)]	1515-U2		0	Schloß, komplett	Bolt assembly
2	1420-7	0	0	Auszieher	Extractor
2a	1420-8	0	0	Patronenhalter	Cartridge retainer
3	1393-5	0	0	Federring	Spring clamp
4[1)]	1393-3	0		Kammerkopf	Bolt head
4[1)]	1515-5		0	Kammerkopf	Bolt head
5	1393-6	0	0	Zündstift	Firing pin
6	1393-10/1	0	0	Schlagbolzen	Striker pin
7	1393-11	0	0	Schlagbolzenfeder	Striker spring
8	1393-8	0	0	Rastbolzen	Catch bolt
9	1393-9	0	0	Rastbolzenfeder	Catch bolt spring
10[1)]	1393-U2	0	0	Kammer mit Griff	Bolt with handle
11	1393-13	0	0	Führungsbolzen	Guide bolt
12	1393-12/1	0	0	Schloßmutter	Cocking piece
13	Riko 2,5x14 ähnl. DIN 7	0	0	Zylinderstift	Cylindrical pin
14*	6531-7	0	0	Korntunnel	Front sight hood
15*	M3x10 DIN 965-8.8 br	0	0	Senkschraube (2)	Countersunk head screw (2)
16*	6533-5	0	0	Sicherungsstopfen	Safety plug
17*	6535-3	0	0	Balkenkorn	
18*	6533-1	0	0	Kornsattel	Front sight base
20[1)]	64-1P	0		Lauf	Barrel
20[1)]	64-1/1P		0	Lauf	Barrel
22*	13338-01	0	0	Mikrometervisier	Micrometer sight
23	M3x3 DIN 551	0	0	Gewindestift	Threaded pin (2)
30	1403-5	0	0	Gewindestift	Threaded pin (2)
32	1515-11		0	Auswerfer	Ejector
33	1393-33	0		Auswerfer	Ejector
34	1415-3	0		Kammerführung	Bolt guide
34	1515-10		0	Kammerführung	Bolt guide
35	Riko 3x14 ähnl. DIN 7-br	0		Zylinderstift	Cylindrical pin
35	Riko 3,5x14 ähnl. DIN 7-br		0	Zylinderstift	Cylindrical pin
36[1)]	64-2P	0		Hülse	Receiver
36[1)]	64-2/1P		0	Hülse	Receiver
37	1415-6	0	0	Patronenführer	Cartridge guide
40	5092	0	0	Druckpunkt-Abzugsvorrichtung, 800 g	Two stage trigger assembly, 1,8 lbs.
41	5091-17/1	0	0	Sechskant-Gewindebolzen	Hexagon threaded bolt
42	M5x10 DIN 84-5.8 br	0	0	Zylinderschraube	Pan head screw
43	J5.3 DIN 6797-phr	0	0	Zahnscheibe	Toothed lock washer
44	5091-U1/1	0	0	Abzugsgehäuse	Trigger housing
45	1408-37	0	0	Abzugsfeder	Trigger spring
46	1408-6	0		Nockenhebel	Cam lever
47	5091-5	0	0	Fangstollen	Release plunger
48	5091-4/1	0	0	Fanghebel	Catch link
49	5091-6	0	0	Bolzen	Pin
50	1,5 DIN 6799	0	0	Sicherungsscheibe (2)	Retaining collar (2)
51	5091-9	0	0	Drehfeder	Torsional spring
52	5091-3	0	0	Bolzen (2)	Pivot (2)
53	5091 L-45	0	0	Scheibe	Disc
54	1,9 DIN 6799	0	0	Sicherungsscheibe (4)	Retaining collar (4)
55	5091-40	0	0	Schenkelfeder	Spring
56	5091-25	0	0	Sicherungshebel	Safety lever
57	5091-41	0	0	Schenkelfeder	Spring
58	5091-U4	0	0	Rasthebel	Catch lever
59	5091-36	0	0	Bolzen	Pivot
60	5091-20	0	0	Zylinderstift (1)	Cylindrical pin (1)
60a	5091-21	0	0	Zylinderstift	Cylindrical pin
61	5091-10	0	0	Auslöseklinke	Release latch
62	5091-11	0	0	Drehfeder	Torsional spring
63	5091 PL-U1	0	0	Abzugshebel	Trigger
64	1404-30	0	0	Justierschraube	Adjusting screw
66	1404-35d	0	0	Justierschraube	Adjusting screw
67	5091-13	0	0	Ansatzschraube	Shoulder screw
68	5091-14	0	0	Drehfeder	Torsional spring
69	5091-12	0	0	Entriegelungshebel	Bolt release lever
72	1420-12	0		Magazinschacht	Magazine guide
72	1515-U4		0	Magazinschacht	Magazine guide
73	1393-29	0		Abstandsring	Distance ring
74	Riko 3x12 ähnl. DIN 7-br		0	Zylinderstift	Cylindrical pin
75	Riko 3x12 ähnl. DIN 7-br	0	0	Zylinderstift	Cylindrical pin
76	1420-14	0		Drehfeder	Torsional spring
76	1515-16		0	Drehfeder	Torsional spring
77	1420-13	0		Magazinhalter	Magazine retainer
77	1515-13		0	Magazinhalter	Magazine retainer
78	1393-34	0		Mutter	Nut
79	1420-25	0		Führungszunge	Guide tongue
80	M4x8 DIN 84-5.8 br		0	Zylinderschraube	Pan head screw
81	M5x8 DIN 84-5.8 br	0	0	Zylinderschraube	Pan head screw
82	B 5 DIN 127	0	0	Federring	Spring washer
86	M5x26,5 JGA-N 40	0	0	Zylinderschr.	Cheese head screw
88	M4x45,5 JGA-N 40	0	0	Zylinderschr.	Cheese head screw
89	1515-U3		0	4er Magazin .22 Mag.	4-shot magazine Cal. .22 Mag
90	1515-6		0	Magazinmantel	Magazine housing Cal. .22 Mag
91	1515-7		0	Zubringer	Magazine follower
92	1516 P-40/1	0	0	Schaft	Stock
93	1515-8		0	Zubringerfeder	Follower spring Cal. .22 Mag.
94	1515-9		0	Magazinboden	Magazine floor Cal. .22 Mag.
100	1420-U13	0		10er Magazin (Kal. .22 l.r.)	10shot magazine (Cal. .22 l.r.)
101	1420-U5	0		5er Magazin (Kal. .22 l.r.)	5shot magazine (Cal. .22 l.r.)
102	1420-U12	0		Magazingehäuse (10-Schuß)	Magazine housing (10-shot)
103	1420-U4	0		Magazingehäuse (5-Schuß)	Magazine housing (5-shot)
104	1420-19/1	0		Zubringer	Magazine follower
105	1420-55/2	0		Zubringerfeder (für 10-Schuß)	Follower spring (for 10-shot)
106	1420-20/2	0		Zubringerfeder (für 5-Schuß)	Follower spring (for 5-shot)
107	1420-22	0		Magazinboden (Kal. .22 l.r.)	Magazine floor (Cal. .22 l.r.)

Es ist unbedingt darauf zu achten, daß die Bestellangaben vollständig aufgeführt werden, wie Bestellbeispiel:

When ordering parts, it is necessary to specify complete like sample:

Modell Model	Benennung Denomination	Lfd. Nr. Serial No.	Bestell-Nr. Order-No.
64P .22 Mag.	Kammerkopf Bolt head	4	1515-5

1) Reparatur muß ein Büchsenmacher oder der Hersteller vornehmen.
Must be repaired by gunsmith or producer.

* auf besondere Bestellung

Benutzen Sie im Bedarfsfalle ausschließlich Original Anschütz-Ersatzteile.
Use only genuine Anschütz parts for replacement.